



APPENDIX C IMPLANT

NOTES:

1. MATERIAL: 316L PER ASTM F138
2. PART TO BE FREE OF BURRS AND SHARP EDGES
3. TUMBLE FINISH ALL OVER

REVISION A: 03/30/94
 0.189 \pm 0.002 WAS 0.127 \pm 0.002
 IMPLANT NOTATION ADDED ABOVE TITLE BLOCK

REVISION B: 04/26/94
 SECTION BB WAS SECTION CC
 SECTION CC WAS SECTION BB
 4.514 WAS 4.264
 4.139 WAS 3.764
 3.764 WAS 3.264
 .156 \pm WAS .150 \pm
 .205 \pm WAS .189 \pm
 .125 \pm HOLE AT STATION 2.689 ELIMINATED
 .125 \pm HOLE AT STATION 2.939 ELIMINATED

CONFIDENTIAL INFORMATION

THIS DRAWING CONTAINS CONFIDENTIAL INFORMATION AND IS ISSUED WITH THE CONDITION THAT IT BE RETURNED ON DEMAND AND NOT BE COPIED, REPRODUCED, DISCLOSED TO OTHERS OR USED IN THE DESIGN OR MANUFACTURE OF PARTS WITHOUT PRIOR WRITTEN CONSENT FROM ACUMED, INC.

TOLERANCES (EXCEPT AS NOTED)		ACUMED	
DECIMAL:	DRAWN BY:	DATE:	DRAWING #:
.XX = \pm 0.015	GENE CONRAD	04/26/94	HRC1115B
.XXX = \pm 0.005	DATE:	04/26/94	EXT ASSY:
ANGULAR: \pm 0.5°	SCALE:	1 : 1	APPR. BY:
BREAKS: 0.020	PART #:	HR-1115	APPR. DATE:
MATERIAL: SEE NOTES	REVISION:	B	JOB #:
HEAT TREAT: NONE	DESCRIPTION:	11mm X 150mm HUMERUS ROD	
FINISH: SEE NOTES		DRILLING PRINT	